Part Number: V-X-10-DT-E & V-X-10-1H-BOX Description: Heated Dual Touring Saddle & Trunk Box Fitment: 2010 Victory Cross Country & Cross Roads Revision: 1



Tools Required	Parts List
5mm Allen wrench 6mm Allen wrench 10mm socket wrench	 #A01100 Trunkbox mounting bracket #SP00215 m8 Chrome flat washers #SP00282 m8 x 25 Chrome button head Allen bolts

SADDLE INSTALLATION:

1. Start by removing your side covers.

NOTE: Put your hand on the passenger footrest to protect from scratching the side cover while removing *(Figure 1).*

2. Remove the bolts on both sides of the seat using a 6mm Allen wrench *(Figure 2)*, then lift up seat and pull forward.

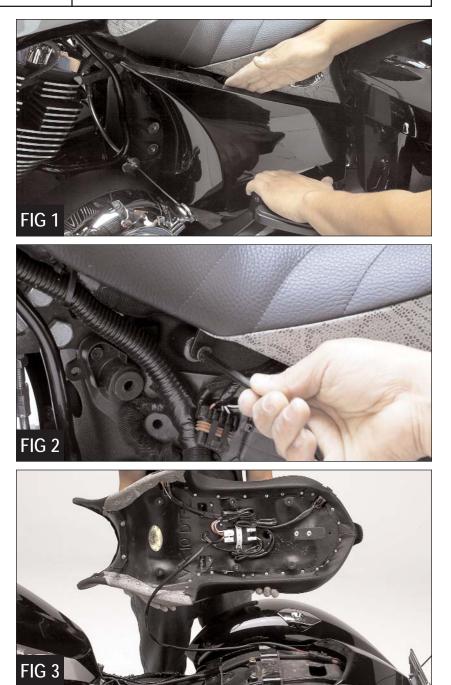
3. Disconnect the wiring harness.

4. To install the Corbin saddle, plug the wiring harness on the Corbin saddle into the existing wire on the bike *(Figure 3)*. Slide the seat rear first, then lower the front end and secure using the stock bolts.

5. Reinstall the side covers.

6. The heater is controlled by the switch along the side of the saddle. There is a low position and a high position and temperature will be controlled by an internal thermostat. Both the rider and passenger areas are operated by the single switch. Heat will only operate when motorcycle ignition is ON and takes a couple minutes to warm up.

NOTE: Heater controller shuts off automatically after 1 hour. Turn switch off and on to restart for another hour.



TRUNK BOX INSTALLATION:

1. Disconnect the wires on the right side saddlebag (*Figure 4*).,

2. Remove both saddlebags.

3. Remove the four bolts on the fender (two on each side), using a 10mm socket wrench *(Figure 5).*

4. Install the Corbin bracket by using the supplied 5mm Allen bolt and 5mm chrome flat washers on the outside of the bracket and a rubber washer on the inside of the bracket in all four locations, using a 5mm Allen key *(Figure 6 & 7)*. Use Loctite[®].

NOTE: Have a friend help with holding the bracket while installing, to help protect the paint from scratches.

5. Reinstall the saddle bags.

6. To install the trunk box, line up the holes on the trunk to the holes on the bracket and secure with the supplied m8 x 25 Allen bolts & 8mm chrome flat washers *(Figure 8)*. Use Loctite[®].

NOTE: To help aide in aligning the trunkbox to the bracket, put two of the supplied bolts up through the bottom of the bracket *(Figure 9)*, align the holes on the trunkbox, being careful not to scratch the paint, then secure with the other two bolts and flat washers from the inside of the trunkbox. After you have the two bolts secured, remove the other two bolts and secure them to the trunkbox from the inside.



FIG 9

